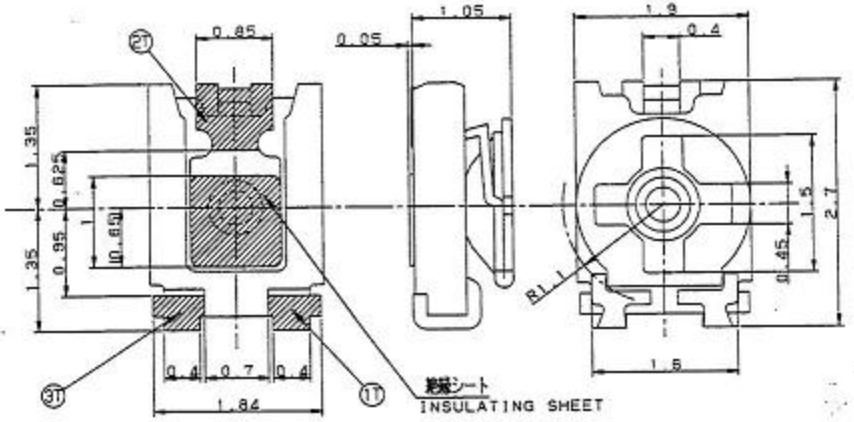
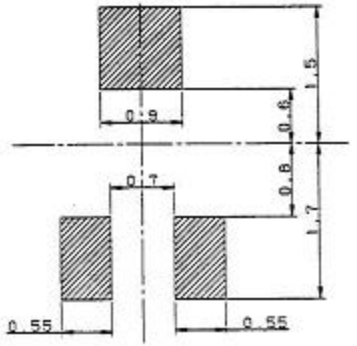
会社（工場）名 CUSTOMER'S NAME	部番（ストックNo.） CUSTOMER'S PART No.
HONG KONG NOBLE	

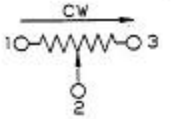
1．外形寸法図
EXTERNAL DIMENSIONS



半田パターン（リフロー用）
（参考寸法）
PATTERN (FOR REFLOW SOLDERRING)
(REFERENCE)



回路図
CIRCUIT DIAGRAM



2. NOV. 02	Pb FREE		ARMED		
DATE	REVISION		APPROVED		

設計 DESIGNED	検図 CHECKED	尺度 SCALE	一般公差 TOL. UNLESS OTHERWISE STATED	承認名 NOBLE PART NAME
M. Nishigawa Jul/14/2000	Jul.14.00	2/1	less than 15 ±0.3 15 - less than 30 ±0.5 30 - less than 100 ±1.0 100 - less than 300 ±1.5 300 - less than 1000 ±2.0	TMC2KJB ΩTR

単位 UNIT	第三角法	承認図番
mm		828-□□□□B

2. Scope: This specification is applied to Model TMC2KJ types mainly used for consumer products.

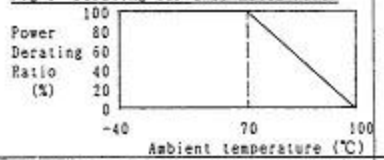
3. Model: TMC2KJ (Automatic adjustable type)

In conjunction with UNIT
The value indicated in [ ] described after SI unit's value is a reference.

4. Appearance
4.1 Appearance: There shall be no remarkable damage in the visual inspection.
4.2 Dimension: Please see the drawing attached.

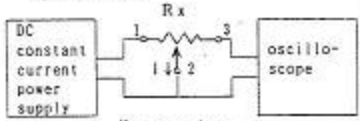
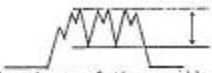
5. Test Conditions
In this specification standard temperature and atmospheric pressure are 20℃ and 101.3 kPa {1013mbar} respectively. Unless otherwise specified, all tests shall be done in a 15 to 35℃ at an atmospheric pressure of 86 to 106kPa {860 to 1060mbar} and a relative humidity 25 to 85%. In case there are any doubtful points in judgement or reproductivity is needed, they shall be in accordance with JIS C 0010 Referee Test Condition Symbol I Grade 2 (issued in 1993).

6. Rating

No.	Items	Testing Method and Condition	Specification
6.1	Operating Temp. Range		-40 ～ 100 ℃
6.2	Storage Temp. Range		Para. 9.2 Cold Resistance (Storage) and para. 9.9 Resistance to Heat(Storage) shall be satisfied.
6.3	Rated Power	Rated power shall be based on continuous full load between terminals 1 and 3 at ambient temperature of 70 ℃. In case of ambient temperature 70 to 125 ℃, The power level shall be derated in accordance with the diagram below. Fig 1 Derating Curve of Rated Power  	Rated power shall comply with the table below. Resistance Taper: B Rated Power (W): 0.1
6.4	Rated Voltage	Rated voltage shall be continuous working voltage of DC or AC (r.m.s. value at power frequency) corresponding to the rated power, and be obtained from the following formula. When the obtained rated voltage exceeds the maximum working voltage of para. 6.5, the maximum working voltage shall be the rated voltage. $E=\sqrt{P \cdot R}$ E: Rated Voltage(V) P: Rated power(W) R: Nominal total resistance(Ω)	Rated voltage shall comply with the left.
6.5	Max. Rated Voltage		AC 20 V, DC 20 V

7. Electrical Performance

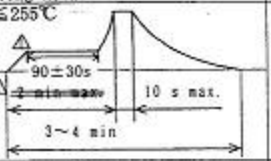
7.1	Nominal Total Resistance		Nominal total resistance shall comply with the table 1.

No.	Items	Testing Method and Condition	Specification
7.2	Total Resistance		Total resistance shall be within ±25 % of the nominal total resistance.
7.3	Resistance Taper		Taper B (Linear)
7.4	Residual Resistance	The wiper shall be placed at the each end of the effective rotational angle and then the resistance between terminal 1-2 and 2-3 shall be measured. Nominal Total Resistance / Residual Resistance R < 300 Ω : Less than 3 Ω R ≧ 300 Ω : Less than 1 % of the nominal total resistance	Residual resistance shall comply with the table left.
7.5	Concentration and Contact Resistance	The wiper shall be placed at the point so that the resistance between terminal 1-2 is almost 1/2 of the total resistance. The concentration and contact resistance shall be calculated by the following formula. $\frac{(R12 + R23) - R13}{2 \times R13} \times 100(\%)$ R12:Resistance between termanals 1-2(Ω) R23:Resistance between termanals 2-3(Ω) R13:Resistance between termanals 1-3(Ω)	Within ±5 %.
7.6	Rotational Noise	The specimen shall be connected to the measuring circuit shown below. The operating knob shall be rotated through 10~90 % of the effective rotational angle at a rate of 6 cycles per minute (one cycle is one turn clockwise, then one turn counter clockwise.) Rotational noise : $\frac{EPN \times 100}{I \times RN}$ (%) EPN:Maximum deviation limit on the oscilloscope (V) I :Measuring current (A) RN :Nominal total resistance of the specimen (Ω)  Rx: specimen  Input impedance of the oscilloscope must be more than 10 times as much as of the nominal total resistance of the specimen and measuring current must not exceed the rated current.	Within ±5 %.

No.	Items	Testing Method and Condition	Specification
7.7	Resistance Temperature Characteristic	Total resistance after being exposed in a test chamber at a specified table below for 30 minutes shall be measured. Temperature at order 2 shall be considered as the reference temperature when calculating temperature coefficient. Order 1: -40±3 ℃ Order 2: 20±3 ℃ Order 3: 100±3 ℃ Temperature coefficient (ppm/℃) = $\frac{(R-R0)\times 1000000}{R0\times(t-t0)}$ Where R :Total resistance at t(order 1 or 3)℃ (Ω) R0:Total resistance at t0 (order 2)℃(Ω) t :Temperature at t(order 1 or 3)℃ t0:Temperature at t0(order 2)℃	Within ±250 ppm/℃.

8. Mechanical Performance

8.1	Total Rotational angle	Endless(effective rotational angle)	(260± 20°)
8.2	Rotational Torque	Rotational torque shall be measured according to JIS C 5261 (issued in 1987) para. 6.2.	0.5～15 mN·m {5.1～153 gf·cm
8.3	Resistance to Vibration	The wiper shall be placed at the point sp that the resistance between terminal 1-2 is almost 1/2 of the total resistance, and 2 hours of vibration specified below shall be applied in each of three mutually perpendicular directions for a total of 6 hours. (In accordance with JIS C 0040 issued in 1987) 1 cycle: 10 Hz →55 Hz →10 Hz being swept linearly over 1 minute Amplitude: 1.5mm sine wave	Variation rate of total resistance shall be within ±5 %.
8.4	Robustness of Electrode	The specimen shall be soldered in a same manner as para. 8.5, and then the static load 5 N {510 gf} shall be applied to the side of resistance element as shown in figure below. The soldering electrode pattern on circuit board is shown in 2/14 page. 	There shall not be abnormality such as voids, breaks and cracks of soldering portions. Para. 7.4 Residual Resistance, para. 7.5 Concentration and Contact Resistance, para.7.6 Rotational Noise and para. 8.2 Rotational Torque shall be satisfied.
8.5	Resistance to Reflow Soldering Heat	Resistance to reflow soldering heat shall be measured according to the figure next page. (Temperature shows the maximum value at the soldering portions of terminals.)	Variation rate of total resistance shall be within ±2 %.

No.	Items	Testing Method and Condition	Specification
	Resistance to Reflow Soldering Heat	~~240 ℃ max~~ ≦255℃ 150～180℃ ~~110 ℃~~ Standard conditions  	
8.6	Shock	The wiper shall be placed at the point so that the resistance between terminal 1-2 is almost 1/2 of the total resistance, and maximum acceleration 490 m/s (50 G), half-sine pulse waveform with duration 11 ms shall be applied in each of three mutually perpendicular directions, 6 times for a total of 18, according to JIS C 5261 (issued in 1987) para. 6.7.	Variation rate of total resistance shall be within ±3 %.

9. Environmental and Endurance Characteristics

9.1	Resistance to Cold	The specimen shall be subjected in a test chamber at -40±3℃ at no load for 48±4 hours, and then left to the standard conditions for 1 to 2 hours.	Variation rate of total resistance shall be within ±4 %.
9.2	Resistance to Cold (Storage)	The specimens shall be packed in the minimum packing unit designated and subjected in a test chamber at -5±3 ℃ for 72±2 hours, and then left to the standard conditions for 1 to 2 hours.	Variation rate of total resistance shall be within ±3 %. para. 7.6 Rotational noise, para. 8.2 Rotational Torque and para. 8.5. Resistance to Reflow Soldering Heat shall be satisfied.
9.3	Temperature Cycle	The specimen shall be maintained at each temperature and duration specified in a table below for continuous 5 cycles, and then left to the standard conditions for 1 to 2 hours. Order | Temperature ℃ | Time (minutes) 1 | -40±3 | 30～35 2 | Std. Condition | 10～15 3 | 100±2 | 30～35 4 | Std. Condition | 10～15	Variation rate of total resistance shall be within ±5 %.
9.4	Resistance to Damp (Steady State)	The specimen shall be subjected in a test chamber at 40±2℃, 90～95% RH at no load for 240±8 hours, and then left to the standard conditions for 1 to 2 hours.	Variation rate of total resistance shall be within ±5 %. Concentration and contact resistance shall be less than 7 %.
9.5	Endurance (Damp Resistant Loading)	The specimen shall be subjected in a test chamber at 40±2℃, 90～95% RH with a rated DC voltage applied across terminals 1-3 for 1,000±12 hours at a cycle consisting of an "ON" time 1.5 hours and an "OFF" time 0.5 hours, under the condition that the wiper shall be at the point so that the resistance between terminal 1-2 is almost 1/2 of the total resistance, and then left to the standard conditions for 1 to 2 hours.	Variation rate of total resistance shall be within ±5 %. Concentration and contact resistance shall be less than 7 %.

No.	Items	Testing Method and Condition	Specification
9.6	Endurance (Rated Load)	The specimen shall be subjected in a test chamber at 70±3 ℃, with a rated DC voltage applied across terminals 1-3 for 1,000±12 hours at a cycle consisting of an "ON" time 1.5 hours and an "OFF" time 0.5 hours, under the condition that the wiper shall be at the point so that the resistance between terminal 1-2 is almost 1/2 of the total resistance, and then left to the standard conditions for 1 to 2 hours.	Variation rate of total resistance shall be within ±5 %. Concentration and contact resistance shall be less than 7 %.
9.7	Endurance (Sliding)	The wiper shall be rotated for 10 cycles (one cycle is one turn clockwise, then one turn counter clockwise), at a rate of 10～17 cycles per minute, according to JIS C5261 (issued in 1967) para. 7.8. In case nominal total resistance is less than 200 Ω, the operating life is 10 cycles.	Variation rate of total resistance shall be within ±10 %.
9.8	Resistance to Heat	The specimen shall be subjected in a test chamber at 100±3 ℃ at no load for 240±2 hours, under the condition that the wiper shall be at the point so that the resistance between terminal 1-2 is almost 1/2 of the total resistance, and then left to the standard conditions for 1 to 2 hours.	Variation rate of total resistance shall be within ±5 %. Concentration and contact resistance shall be less than 7 %.
9.9	Resistance to Heat (Storage)	The specimens shall be packed in the minimum packing unit designated and subjected in a test chamber at 40±2 ℃ for 72±2 hours, and then left to the standard conditions for 1 to 2 hours.	Variation rate of total resistance shall be within ±3 %. para. 7.6 Rotational noise, para. 8.2 Rotational Torque and para. 8.4. Resistance to Reflow Soldering Heat shall be satisfied.

10. Notice

10.1 Storage under being packed
- After being received, the products packed shall be stored under 85% max. RH at 5 to 35℃, but not in the place where dew and/or harmful gas are apt to occur.
- Please use the products within 3 months after the receipt.

10.2 Operating temperature range
At a range of -40 to 100 ℃, the product shall be able to be operated electrically and mechanically.

10.3 In case of soldering by a solder iron, it shall be finished within 3 seconds and the temperature of the tip of the soldering iron shall be ~~380~~ △350 ℃ max.

10.4 Flux Rinsing:
After reflow-soldering operation, part may be used without rinsing. If flux is well controled. In case flux rinsing is done, flux shall be removed sufficiently.

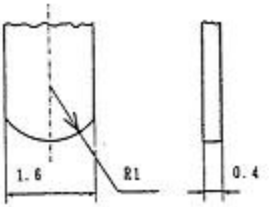
10.5 In case of adjustment of unit by driver, the push static force shall be less than 5 N {510 gf}.

11. Others

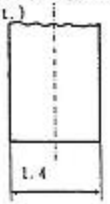
11.1 Recommendable shape of the driver tip shall be shown as figure below (Please use as hard material as possible.)

Recommendable shape (unit:mm)

For automatic adjustment



For hand-operated adjustment
(Width is the same to the figure left.)

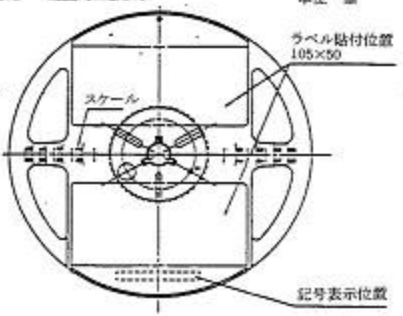


1. 外形寸法図
EXTERNAL DIMENSIONS

EIAJ規格品(参考寸法)

図2 リール寸法
FIG.2 REEL DIMENSION

単位 mm



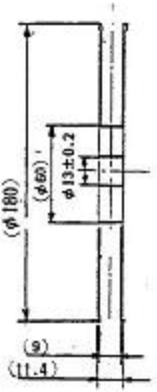
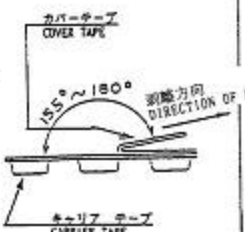
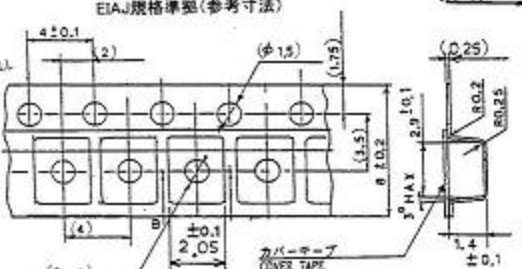


図4 FIG4



EIAJ規格準拠(参考寸法)



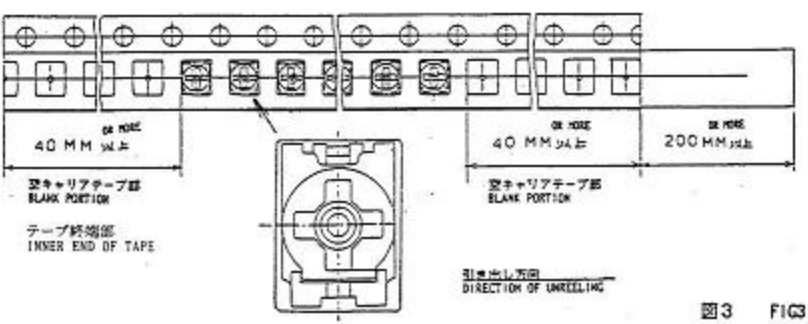


図3 FIG3
EIAJ規格準拠

DATE	REVISION	APPROVED	承認図番 DRAWING No.	828-□□□□B

様式 02A

12. Tape packing

12.1 Appearance

12.1.2 Appearance: There shall be no remarkable damage in the visual inspection.

12.1.2 Dimension : Please see the figure 2.

12.1.3 Marking : The following information shall be clearly marked on the surface of the reel with a durable method.
(1) Manufacturer's name or Logo (2) Model name of the product
(3) Nominal total resistance (4) Production lot code (5) Quantity
(6) Customer's part No.

12.2 Packing method

1) The tape shall be wound clockwise (The feed holes shall be located at the right side of the tape, when its end is pulled out under the condition that the cover tape is at the upper side of the carrier tape).
2) The cover tape shall neither cover the feed holes by more than 0.5 mm nor stick out of the carrier tape.
3) The length of the leading portion at the outer end of the the tape shall be more than 400 mm and the blank carrier tape of more than 40 mm. (Fig. 3)
4) The blank carrier tape of more than 40 mm shall be provided at the inner end of the tape near the core of the reel (Fig. 3), and it shall be also covered by a cover tape.
5) The outer end of the leading portion of the cover tape shall be attached to the reel by an adhesive tape (80~120 mm).
6) Force to peel the cover tape off:
The cover tape shall be peeled off at a range of force 0.1~0.7 N {10.2~71.4 gf} when being pulled at an angle of 155~180° shown in Fig. 4 and at a speed of 300 mm/min.
7) The direction of the products shall be constant (Fig. 3).
8) 2,000 pcs of the products shall be packed in a reel without any fraction.

12.3 Minimum bending-radius of tape packing

1) The minimum bending-radius of the tape packing shall be 30 mm, and when being bent along with a φ60 mm stick for 10±1 seconds, the cover tape shall not be peeled off and noproducts shall come off.
This maximum bending shall be limited as only one time regardless of the side of the tape.
2) The cavities don't touch each other when the carrier tape is bent at R30 mm.

表1　抵抗変化特性と公称全抵抗値表
RESISTANCE TAPER & NOMINAL TOTAL RESISTANCE
(E3シリーズ)

帝通図番 DRAWING No.	抵抗変化特性 Resistances Taper	公称全抵抗値(Ω) Nominal Total Resistance
828-9001B-1	B	100
828-9001B-4	B	220
828-9001B-7	B	470
828-9001B-10	B	1K
828-9001B-13	B	2.2K
828-9001B-16	B	4.7K
828-9001B-19	B	10K
828-9001B-22	B	22K
828-9001B-25	B	47K
828-9001B-28	B	100K
828-9001B-31	B	220K
828-9001B-34	B	470K
828-9001B-37	B	1M
828-9001B-40	B	2.2M

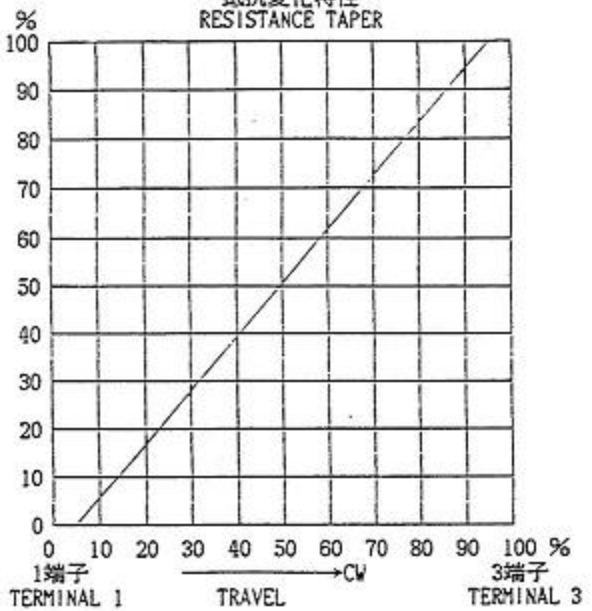
注1. 表以外の公称抵抗値は、特殊品(非標準)となり、表2に記載の帝通図番となります。
Note 1. Other nominal resistanc than table 1 are a special order, and the drawingNo. shall be shown in table 2.
注2. 帝通図番の区分は、下記となります。
Note 2. Classification of drowing No. shall be shown in below.

828-□□□□B-□□

9:表1に記載の標準品,　9以外:非標準品
9:Standard type shown in table 1,　1:Special order

△	・ ・			△	・ ・		
△	・ ・			△	・ ・		
△	・ ・				帝通図番	828-□□□□B	
	DATE	REVISION	APPROVED		DRAWING No.		

抵抗変化特性
RESISTANCE TAPER



抵抗率 RESISTANCE PERCENTAGE

$$\frac{\text{端子1-2間の出力電圧 OUTPUT VOLTAGE BETWEEN TERMINAL 1 AND 2}}{\text{端子1-3間の印加電圧 INPUT VOLTAGE BETWEEN TERMINAL 1 AND 3}} \times 100\ (\%)$$

DATE	REVISION	APPROVED	常通図番 DRAWING No.	828−□□□□B	

様式 02 A

包装仕様
Packing Specification

[1] 包装荷姿（製品名：TMC2KJ　TR）
Package (for TMC2J　TR)

1.個　装：1 リール　3,000個詰める。
Package for each piece : Bulk pack,3,000pcs in 1 Reel.

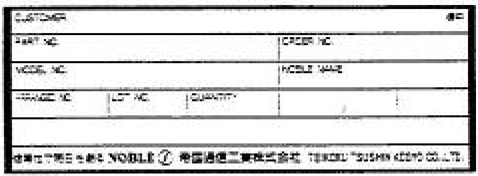
2.内装包装　ダンボール箱(リール8 個入れ)
Inner Carton　Double cartons (In 8 Reel)

外寸（単位mm）
Outer dimension (mm)　180(L) ×180(W)×95(D)

最大数　1 箱＝24,000個（3,000×8リール）
Maximums　1 Carton=24,000 pcs (3,000 ×8Reel)

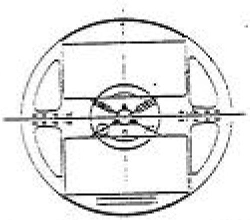
3.表　示：箱の側面に下記内容を表示したラベルを貼ります。
Marking : A packaging label indicating following information shall be attached to the side of the inner cartons.

①CUSTOMER
（納入先名）
②PART NO.
OR NOBLE NAME
（部品NO.,帝通名）
③ORDER NO.
（注文NO.）
④MODEL NO.
（契約NO.）
⑤NOBLE NAME
（帝通名）
⑥ARRANGED NO.
（受注NO.）
⑦LOT NO.
（LOT NO.）
⑧QUANTITY
（数量）

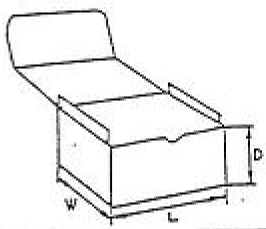


4.荷姿略図
Rough sketches of each package

（リール）
（Reel）



（内装）
（Inner carton）



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△				帝通図番 DRAWING No.	828−□□□□B
	DATE	REVISION	APPROVED		